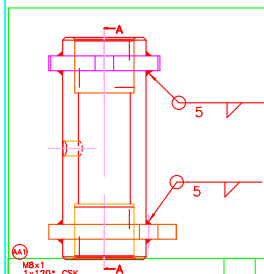
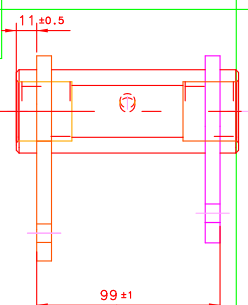
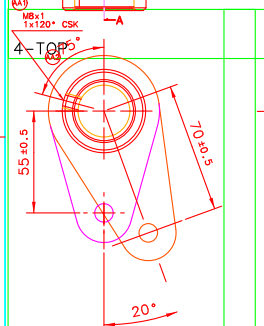


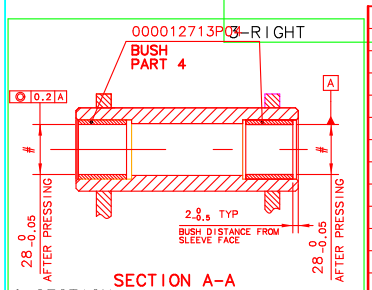
5-ISOMETRIC





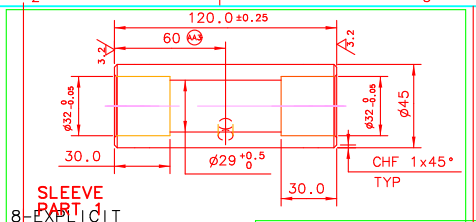
4-TOP

2-FRONT



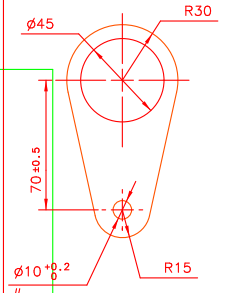
3-RIGHT

9-SECTION



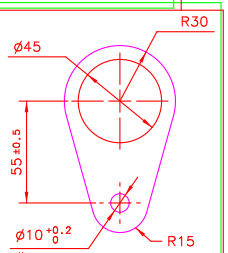
SLEEVE
PART 1

8-EXPLICIT



LEVER-2
PART 3

6-EXPLICIT



LEVER-1
PART 2

7-EXPLICIT

NOTE:
1. REMOVE SHARP EDGES
2. WELDING AS PER PS-608
3. PRIMING AS PER PS-529, PROCEDURE-2
4. DO NOT PRIME AREA MARKED '#'
5. AREA NOT PRIMIED TO BE APPLIED WITH CORROSION RESISTANCE OIL COAT.
6. **-> 1 INCH PATCH OF GREY PAINT TO BE APPLIED AROUND CIRCUMFERENCE FOR IDENTIFICATION.

AB1

SR.NO	DESCRIPTION	MATERIAL	QTY.
4	BUSH	SEE PART DRG. 000012713P04	2
3	LEVER-2	FE 410W PLATE AS PER IS:2062	1
2	LEVER-1	FE 410W PLATE AS PER IS:2062	1
1	SLEEVE	FE 410W BAR AS PER IS:2062	1

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f	FINE (X.XXX)	±1°	±0°30′	±0°20′	±0°10′	±0°5′
m	MEDIUM (X.XX)					
c	COARSE (X.X)	±1°30′	±1°	±0°30′	±0°15′	±0°10′
v	VERY COARSE (X)	±3°	±2°	±1°	±0°30′	±0°20′

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
	AB2		PRODUCTION RELEASE				
500000 002958	AB1	D3	NOT 6 ADDED	OAN	ASP	SBK	29/11 2007
		3	DIM 60 ADDED	SVK	ASG	AMD	4.1.07
		2	DIM 75° ADDED	SVK	ASG	AMD	4.1.07
	AA	1	TAPPING M8x1 ADDED	SVK	ASG	AMD	4.1.07

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 500000002958

PART NO. : 007603246C1

PART NAME : IPTO ROCKER SLEEVE (8000)

MATERIAL : SEE NOTE

HEAT TREATMENT : SEE NOTES

	NAME	SIGN	DATE
CAD ENGG.	SVK		2.07.06
DESIGNER	SVK		2.07.06
CHECKER	ASG		2.07.06
APPR.BY	AMD		2.07.06

FIRST USED TRCR. MODEL 8000 2WD

SCALE 1:2

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE